

Technical Data Sheet

# Accutech HD0234G30UVL

High Density Polyethylene  
 LyondellBasell Industries  
 Engineering Plastics

General	
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• UV Stabilizer
Features	• UV Resistant

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.15	1.15 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 Kg)	3.0 g/10 min	3.0 g/10 min	ASTM D1238
Ash Content	30 %	30 %	ASTM D2584

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	537000 psi	3700 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	6530 psi	45.0 MPa	
Break	6530 psi	45.0 MPa	
Tensile Elongation			ASTM D638
Yield	3.0 %	3.0 %	
Break	4.0 %	4.0 %	
Flexural Modulus	537000 psi	3700 MPa	ASTM D790
Flexural Strength	8270 psi	57.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.3 ft-lb/in	67 J/m	ASTM D256

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	52	52	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	264 °F	129 °C	
264 Psi (1.8 Mpa), Unannealed	239 °F	115 °C	

**Notes**

These are typical property values not to be construed as specification limits.